TECHINCAL DATA SHEET DA- 13-414

DESCRIPTION:

DA-13-3414 is a UV curable pressure sensitive adhesive. It has excellent adhesion to corona treated plastic films including PP,Polyethylene, and polyester and metal. Films of this adhesives has excellent tack and a good balance of peel adhesion and shear resistance.

APPLICATION:

This adhesive can be applied using roll coater, roller. Spray applications are not recommended.

RECOMMENDED USE:

Adhesive for bonding plastic film or sheets to metal.

PHYSICAL DATA:

Appearance: Light amber liquid.

Weight/Gallon: 8.9 to 9.1 lbs

Viscosity: 50 to 60 sec Zhan cup # 3

Solids: 100%

Cure (Air atmosphere): DA-13-414 will cure in an oxygen atmosphere. Actual cure speed will depend on coating thickness and uv energy available to cure. Cure speed can be increased by addition of extra uv lamp.

STORAGE:

Store at room temperature away from light and heat. Shell life is six months under recommended conditions.

DISCLAIMER: The information contained herein is based on data considered accurate. However, no warranty is expressed or implied regarding the accuracy of these data results to be obtained from the use thereof. We assume no responsibility for any loss, damage or expense direct or implied arising from the use of this material.