

# Technical Data Sheet

Product: DA-13-414

Design Chemicals Corporation

501 Silverside

Road

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## Description

DA-13-414 is a UV curable pressure sensitive adhesive. It has excellent adhesion to corona treated plastic films including PP, Polyethylene, and polyester and metal. Films of this adhesives has excellent tack and a good balance of peel adhesion and shear resistance.

## Recommended Uses:

Adhesive DA-13-414 is recommended for bonding plastic film or sheets to metal. This adhesive can be applied using roll coater, roller. Spray applications are not recommended.

## Physical Data:

Appearance:	Clear liquid.
Weight/Gallon:	8.9 to 9.1 lbs
Viscosity @77°F:	500 cp to 700 cp
Solids:	100%
VOC:	Zero

## Cure:

Coatings containing DA-13-414 can be cured in air atmosphere. Cure speed will depend on the selection of monomers, photo initiators and the dosage of UV energy available for curing.

## Storage:

Store at room temperature away from sun light and artificial light. Do not store in clear containers. Shelf life is six months from date of manufacture.

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