# Technical Data Sheet

Solvent Based Release Coating DR-188

DESCRIPTION

DR-188 is a based solvent based release agent based on silicones and other additives that gives excellent release for urethane molding applications. DR-188 is effective at low mold temperatures and in effective for multiple releases after one application.

APPLICATION

1-Thoroughly clean the mold cleaner or naptha to get rid of any buildup.

2-Use conventional spray equipment and hold spray tip 5-15 inch from the mold surface.DR-188 can also be applied with a brush.

3-To pretreat or condition the clean mold, apply DR-188 in three, even coats at normal processing temp

4-Reapply an even coat over the entire mold after every shot to ensure adequate release

PHYSICAL PROPERTIES

Appearance: Clear liquid

Specific Gravity: 0.78(water = 1)

Solids: 10% ± 1%

Flash Point: 175

Storage Stability: Six months

STORAGE:

Keep container tightly sealed to prevent evaporation and/or contamination. If stored in cold environment, allow product to warm to room temperature before use.

HANDLING:

Should be kept away from flames or any other ignition sources due to its low flash point. Use Ventilation areas.

PACKAGING:

DR-188 is available in 5 and 55 gallon containers