Technical Data Sheet Flush 14-133

DESCRIPTION:

Flush 14-133 is a water based flush designed to flush during reaction injection molding operations. This flush is particularly suitable to clean the system during the manufacture of urethane foam parts.

APPLICATION:

Mix the flush before and during use. Frequency of flushing the system will depend on the time lag between injection shots. For small parts, where the time in between shots is minimal, flushing may not be needed after each shot. For larger parts sometimes the system needs to be flushed after each shot to get rid of reacted material in the nozzle.

PHYSICAL DATA:

Appearance: Hazy liquid with fair telic odor.

Density: 8.2 to 8.3 lbs/gallon

Flash Point: 7200°F

pH: 7.5 to 8.5

Shell Life:: Shell life six months.

STORAGE: Keep container closed at all times. If stored in cold environment, allow

product to warm to room temperature prior.

Handling: Use in well ventilated areas

Packing: Flush-14-133 is available in 5 gallons and 55gallon containers.

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